

## **COMPATIBILITY STUDY BETWEEN PROPRANOLOL HYDROCHLORIDE AND TABLET EXCIPIENTS USING DIFFERENTIAL SCANNING CALORIMETRY**

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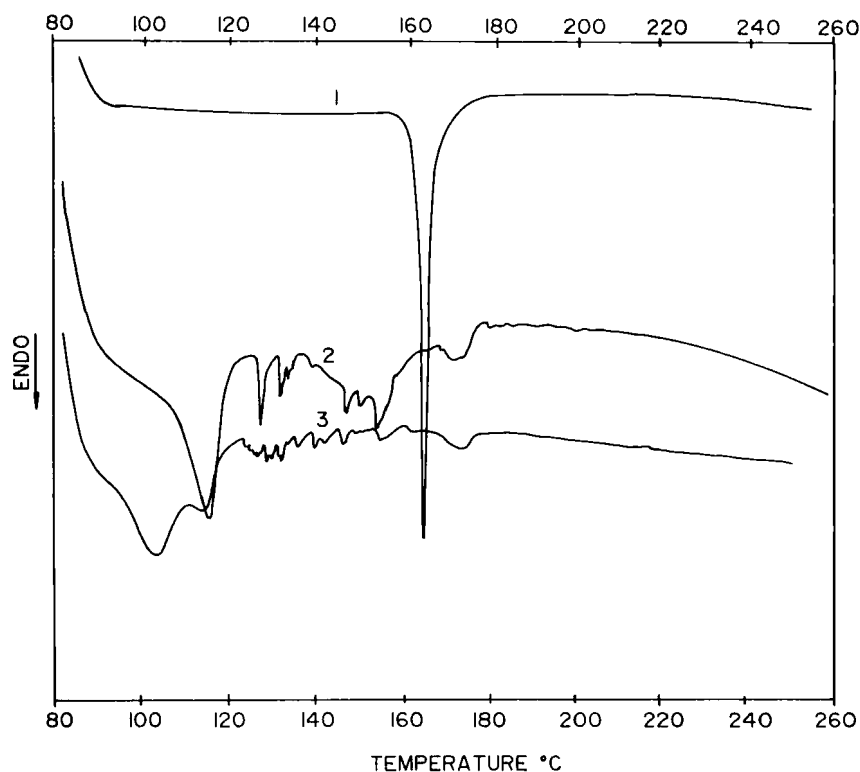
### **ABSTRACT**

Propranolol HCl was found to interact with a number of commonly used tablet excipients. These included magnesium stearate, Emcompress®, calcium phosphate monohydrate, Primojel®, stearic acid, Avicel® and lactose.

### **INTRODUCTION**

The use of thermal analysis or combinations thereof with stress methods is well described [1,3,5,7].

In this work, the compatibility of propranolol HCl with a number of excipients commonly used in tablet and capsule manufacture was investigated as a preformulation study. This was achieved by comparing the DSC thermograms of propranolol HCl and each of the investigated excipients with 1:5 mixtures of propranolol HCl and excipients. Although it cannot be conclusively stated that an interaction will occur during storage



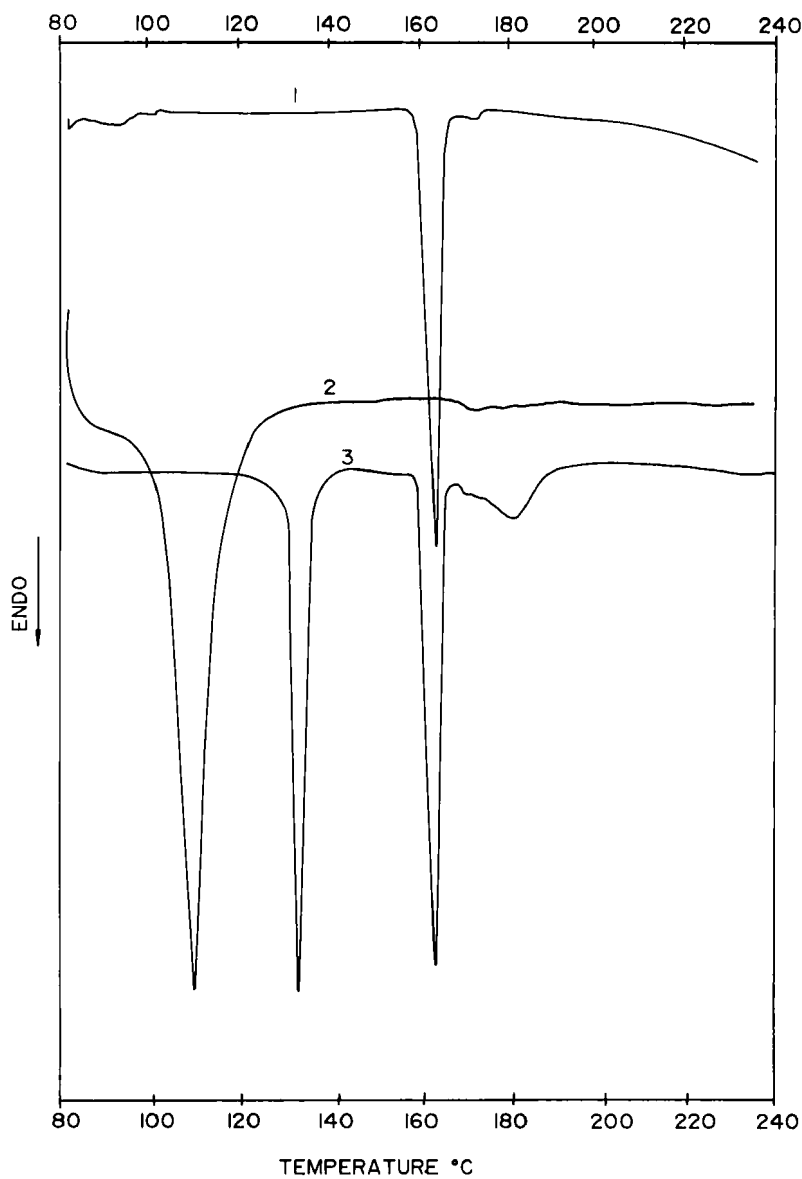
**FIGURE 1**

DSC thermograms of propranolol (1), magnesium stearate (2) and 1:5 physical mixture of propranolol : magnesium stearate (3).

at room temperature, there are often sufficient excipients available to choose only those unlikely to cause problems [6].

## METHOD

DSC runs (Du Pont 910 DSC system) of 1:5 mixtures (1 - 6 mg) of propranolol HCl with excipients were performed. Commercially available tablets were crushed and DSC runs were performed on the tablet powder.

**FIGURE 2**

DSC thermograms of propranolol (1), Emcompress® (2) and 1:5 physical mixture of propranolol : Emcompress® (3).

The thermal behaviour of samples were studied under nitrogen purge at a heating rate of 10°C per minute. The temperature range was between 80°C and 260°C depending on the melting points of the excipients.

## RESULTS

Propranolol HCl was found to be compatible with starch, Sta-Rx 1500®, Primojel®, Avicel PH 101®, Elcema G250® and Ac-Di-Sol®. Interactions between propranolol HCl and magnesium stearate, Emcompress®, calcium phosphate monohydrate, Primojel®, stearic acid, avicel and lactose were evident. Similar interactions could be detected in the tablet powder samples of most generic formulations on the local market. No interactions could be detected in the ICI product which was the first propranolol HCl formulation to be marketed.

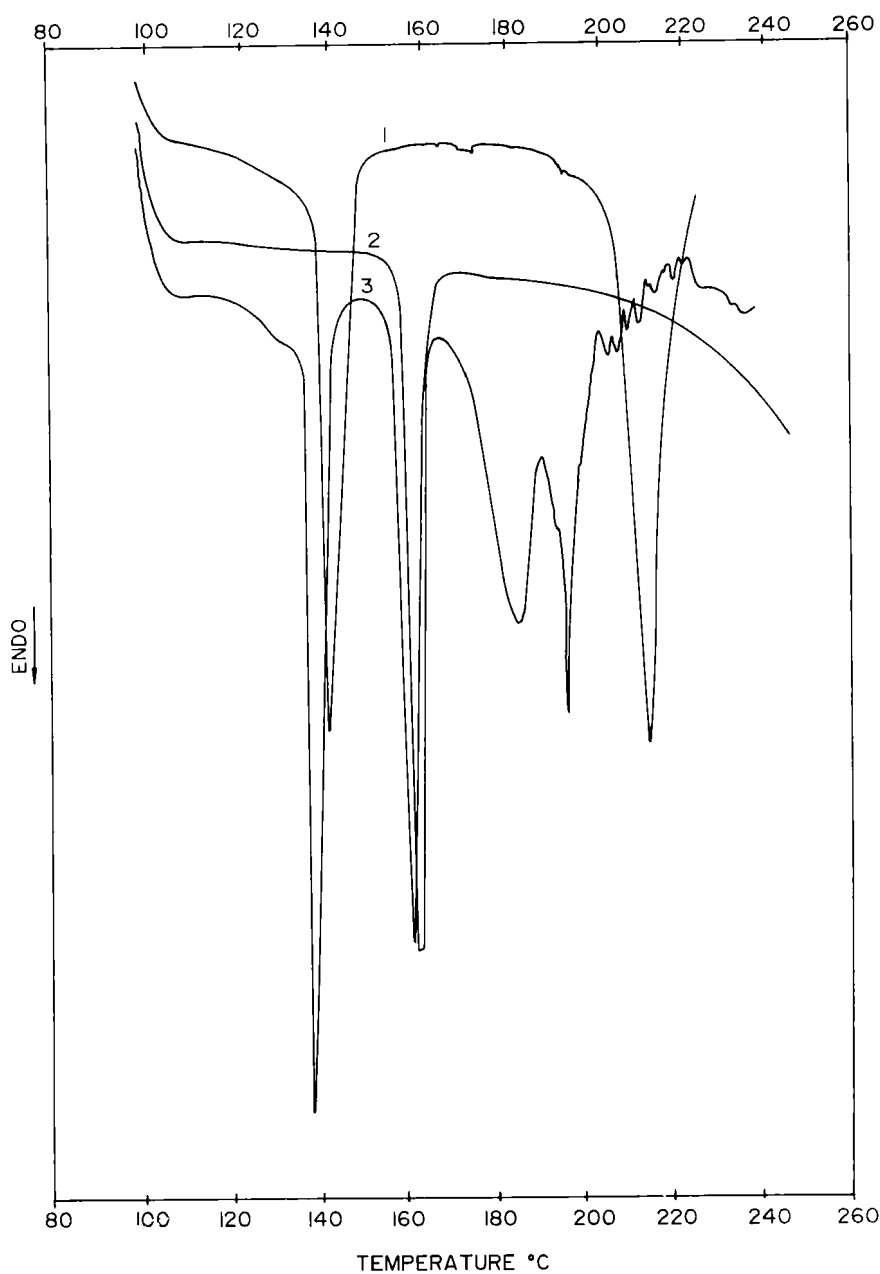
## DISCUSSION

The 1:5 physical mixture of propranolol HCl and magnesium stearate (figure 1) showed the melting endotherm of magnesium stearate shifted to about 105°C, while the endotherms between 120 and 140°C and the endotherm of propranolol HCl disappeared.

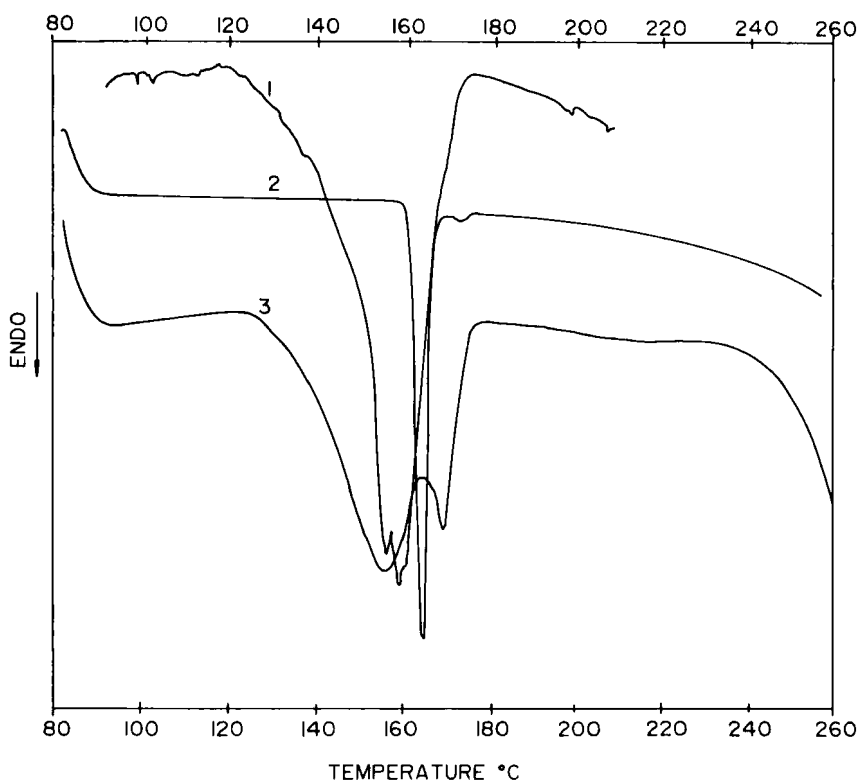
When a 1:5 physical mixture of propranolol HCl and Emcompress® (figure 2) was heated the melting endotherm of Emcompress® shifted to a higher melting range on the thermogram (130°C) and an additional melting endotherm appeared at a higher melting range than propranolol HCl.

In the thermogram of a physical mixture of propranolol HCl and lactose (figure 3) an amine reaction with lactose as described by Duvall [2] was detected.

The melting endotherm of calcium phosphate broadened (figure 4) with two melting points at 155°C and 170°C after being mixed physically with propranolol HCl.

**FIGURE 3**

DSC thermograms of propranolol (2), lactose (1) and 1:5 physical mixture of propranolol : lactose (3).



**FIGURE 4**

DSC thermograms of propranolol (2), calcium phosphate monohydrate (1) and 1:5 physical mixture of propranolol : calcium phosphate monohydrate (3).

In the 1:5 physical mixture of propranolol HCl and Primojel® the propranolol HCl melting endotherm broadened with a shift to about 10°C lower than the melting point of propranolol HCl.

In the 1:5 physical mixture of propranolol HCl and stearic acid the propranolol HCl melting endotherm shifted down 20°C, almost disappearing.

A 1:5 physical mixture of propranolol HCl and Avicel® caused the melting endotherm of propranolol HCl to shift to a temperature about 5°C lower than propranolol HCl alone.

It can be concluded that when propranolol is formulated into tablets care should be taken and the use of these commonly used excipients be avoided.

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